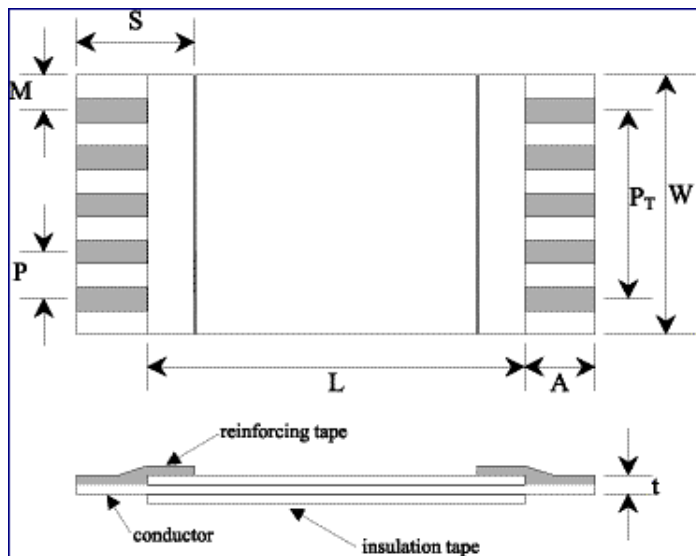


Characteristic Impedance of flex foil cable transmission line arrangements with 0.3mm track width, 0.5mm pitch.

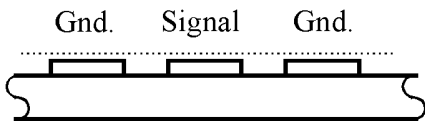
Construction specification, Fujikura flex foil cable.

Item	Unit	Specification				
Conductor pitch	mm	1.25	1.00	0.80	0.50	0.30
Conductor size (tin coated copper tape)	-	0.1x0.8 0.05x0.8 0.035x0.8	0.1x0.6 0.05x0.6 0.035x0.6	0.05x0.5 0.035x0.5	0.05x0.3 0.035x0.3	0.035x0.2
Insulation	-	0.1mm flame retardant polyester				
No. of conductors	mm	4~40		5~50	6~50	17~50
Insulation (L)	mm	25~3000			25~2000	20~1000
Pitch (P)	mm	1.25±0.10	1.00±0.10	0.80±0.06	0.50±0.05	0.30±0.03
Total pitch (Pt)	mm	1.25(N-1)±0.15	1.00(N-1)±0.10	0.80(N-1)±0.06	0.50(N-1)±0.05	0.30(N-1)±0.03
Margin (M)	mm	1.25±0.20	1.00±0.15	0.80±0.12	0.50±0.07	0.30±0.05
Width (W)	mm	1.25(N-1)±0.15	1.00(N-1)±0.12	0.80(N-1)±0.07	0.50(N-1)±0.07	0.30(N-1)±0.03
Stripped conductor (A)	mm	2.00±0.50, 2.50±0.50, 3.00±0.50, 3.50±0.50, 4.00±0.50, 5.00±0.50, 6.00±1.00				
Terminal thickness (t)	mm	0.30±0.05				0.20±0.03
Reinforcing tape (S)	mm	5.00±1.00, 6.00±1.00, 8.00±1.50, 10.00±2.00				

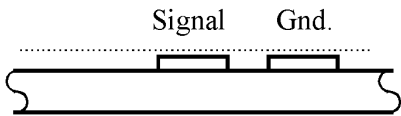


Measurement Summary sheet for 0.3mm track width, 0.5mm pitch flex foil cables.

Single ended arrangements.



Measurement by TDR. Z_0 83 Ohms, $Er(eff)7.4$
Measurement by Network Analyzer^[1]. Z_0 79 Ohms.
Measurement by Network Analyzer^[2]. Z_0 89 Ohms.



.....
.....
Measurement by TDR. Z_0 118 Ohms.
Measurement by Network Analyzer^[1]. Z_0 97 Ohms.
Measurement by Network Analyzer^[2]. Z_0 104 Ohms.

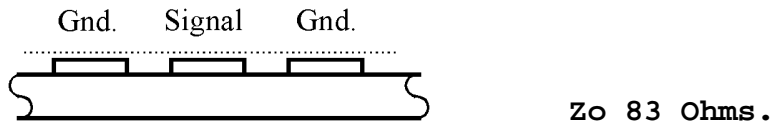
Note: Network analyzer measurements were made as detailed in:
Technical Data and Tips - RF Engineering - How to measure characteristic impedance.

[1] This value produced with the measurement test fixture includes the influence of the flex cable PCB socket.

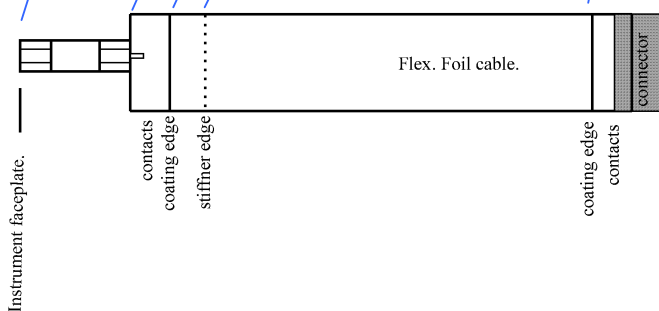
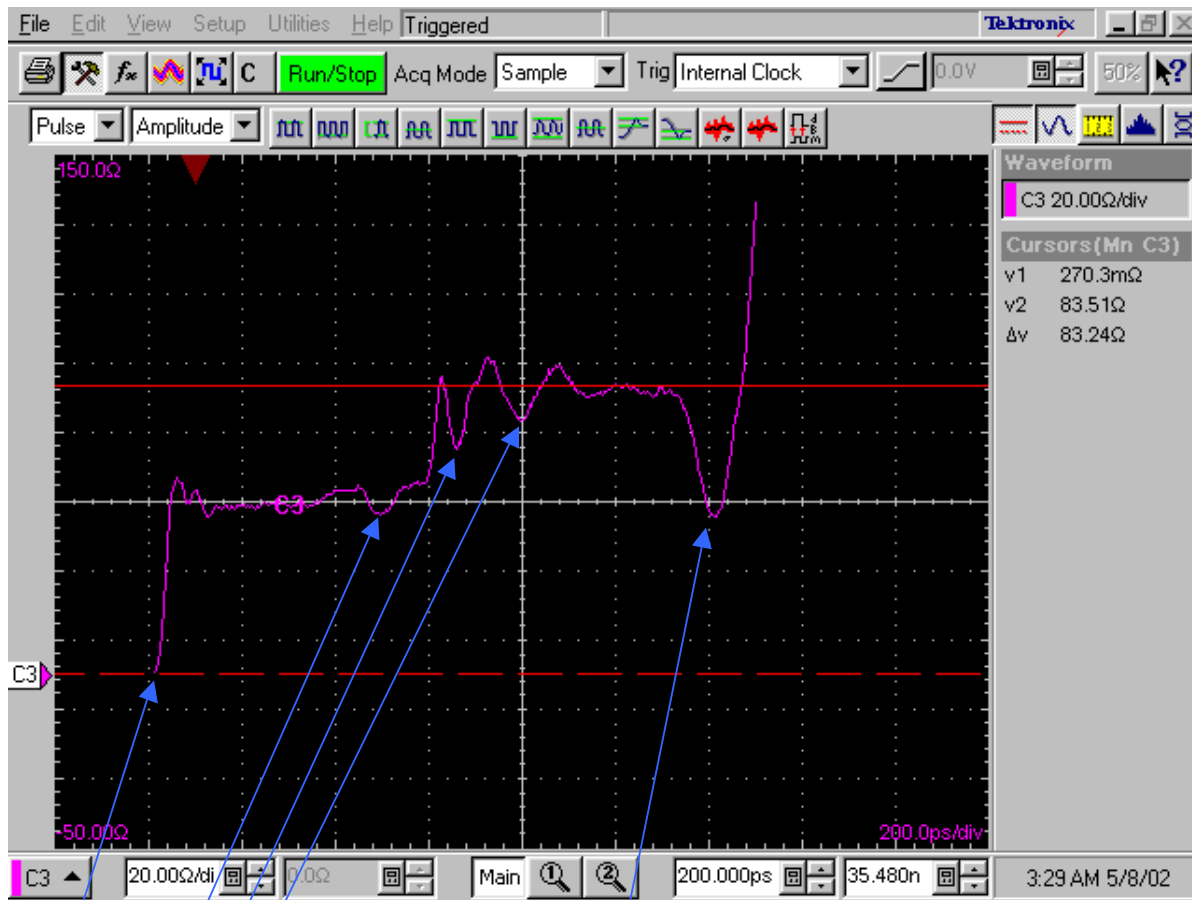
[2] This value produced with the flex mounted on a SMA connector.

Measurements in detail:

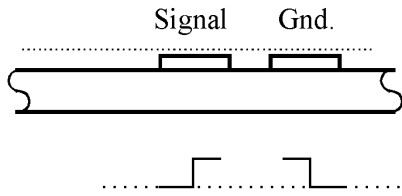
Single ended signal with 2 (i.e. unbalanced in number) ground returns.
 0.3mm tracks, 0.2mm gap. Measurement with TDR.



Effective dielectric constant **Er(eff)7.4**



Single ended signal with 1 (i.e. balanced in number) ground return.
 0.3mm track, 0.2mm gap. Measurement with TDR.



Z_0 118 Ohms.



Single ended signal with 1 (i.e. balanced in number) and with 2 (i.e. unbalanced in number) ground returns.

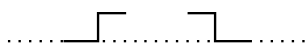
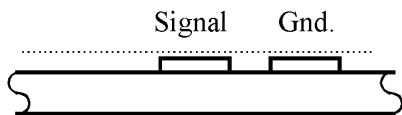
0.3mm tracks, 0.2mm gap. Measurement with Network Analyzer.

Note: Network analyzer measurements were made as detailed in: Technical Data and Tips - RF Engineering - How to measure characteristic impedance.

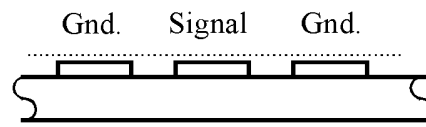
Smith charts show input impedance of flex, with short circuit on end. Marker 1 at 1/4 wavelength. Marker 2 at 1/8 wavelength measurement point.

Measurement 1, including flex socket in test fixture.

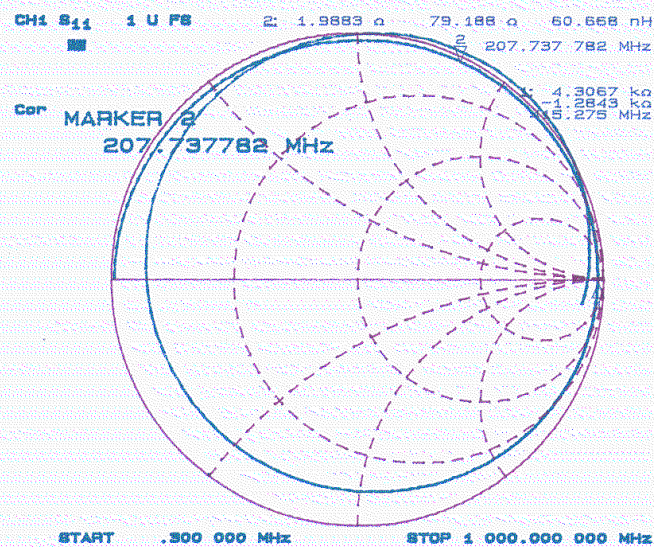
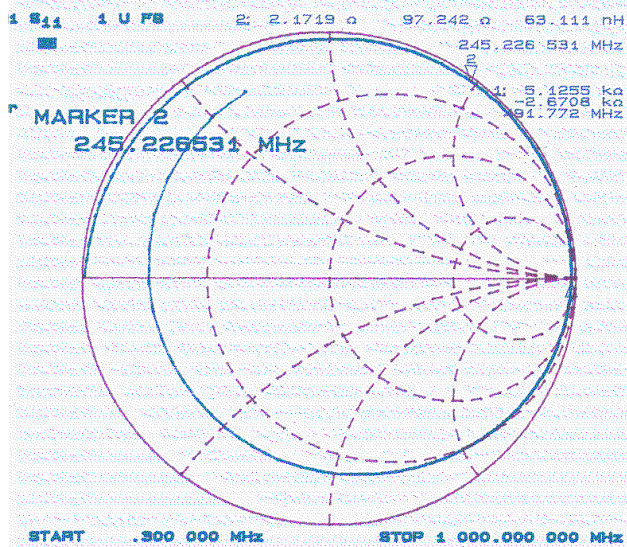
The calibration prior to measurement was made using a secondary reference test fixture for normalization, without a flex cable PCB socket present. The value then produced with the measurement test fixture, therefore includes the influence of the flex cable PCB socket.



Zo 97 Ohms.



Zo 79 Ohms.

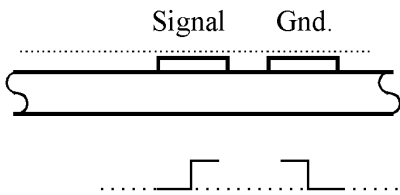


Single ended signal with 1 (i.e. balanced in number) and with 2 (i.e. unbalanced in number) ground returns.

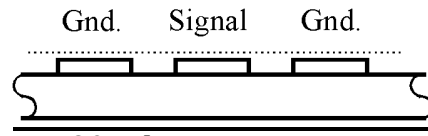
0.3mm tracks, 0.2mm gap. Measurement with Network Analyzer, continued.

Measurement 2, with flex on SMA connector.

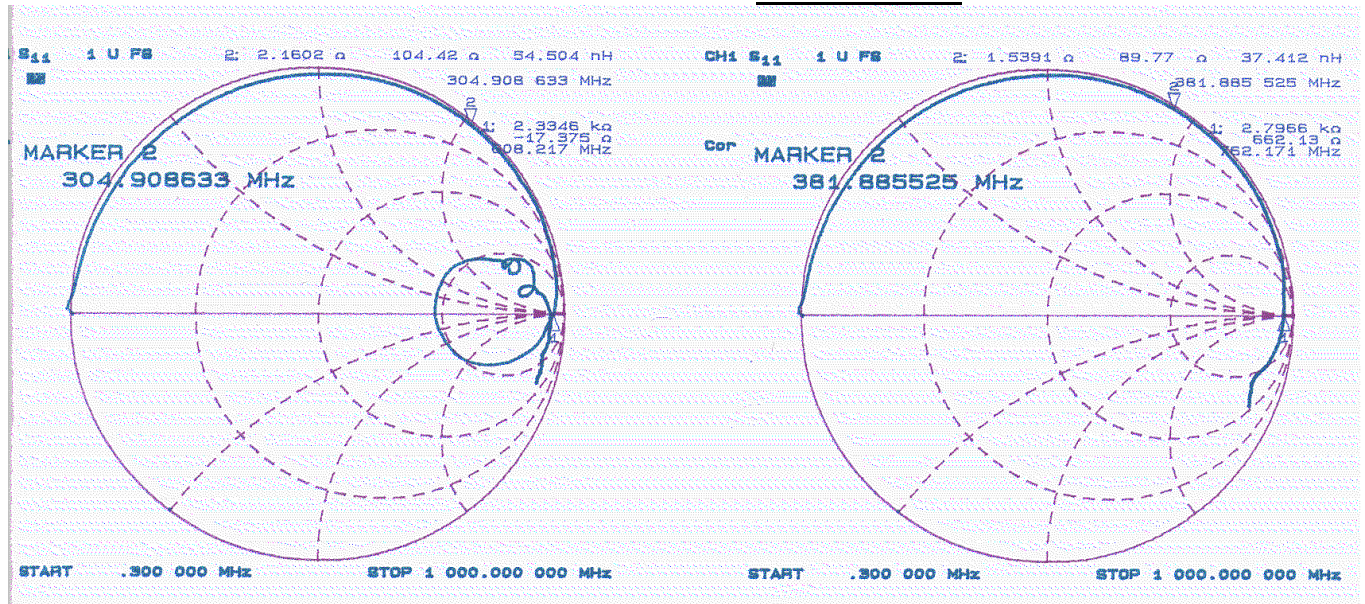
It helps if the flex is electrically long i.e. 100mm. The 1/4 wavelength point is then kept to a lower more manageable frequency and parasitic effects with connector contacts are less of a problem.



Zo 104 Ohms.

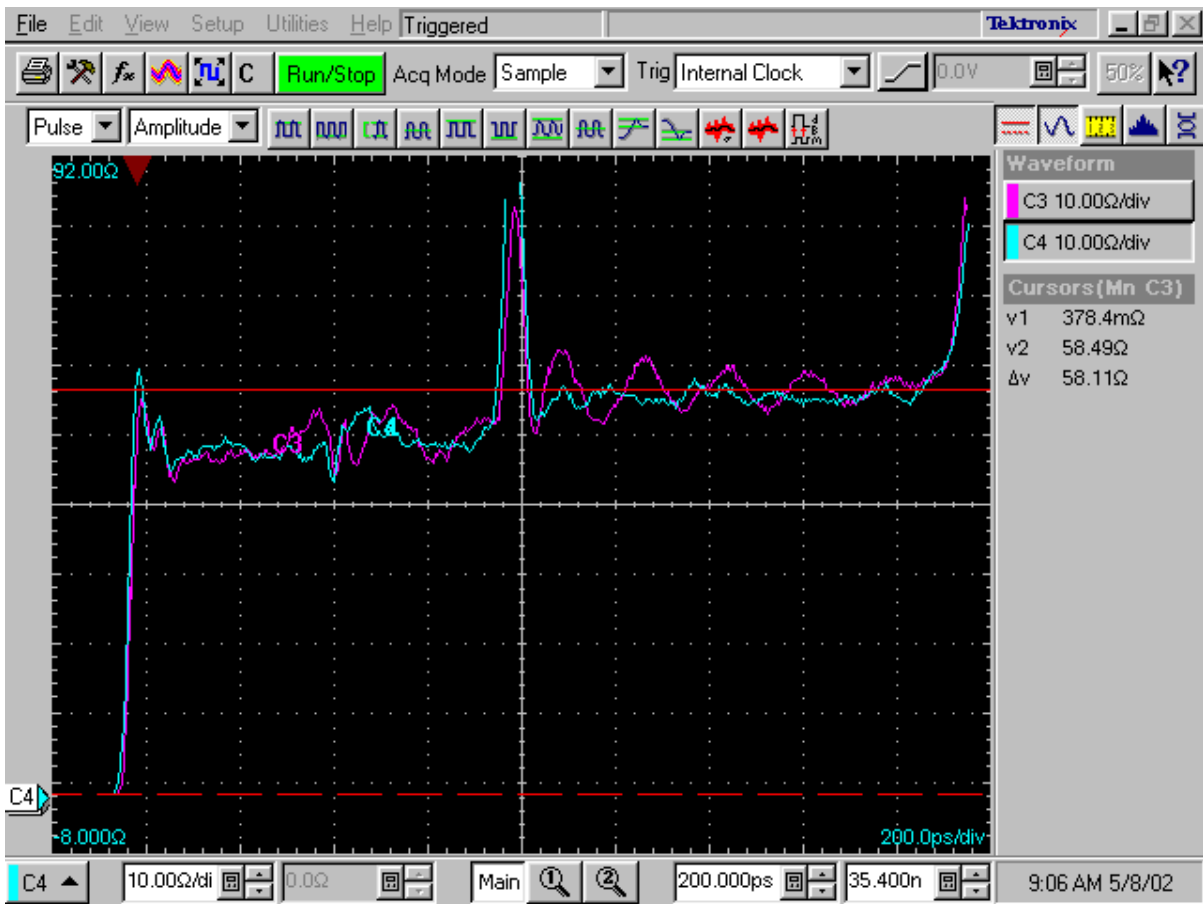
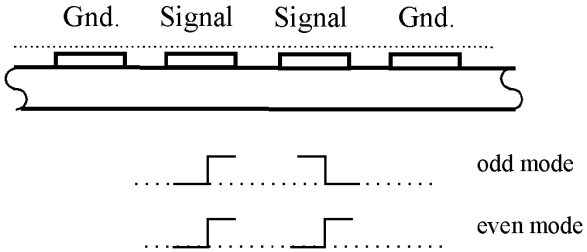


Zo 89 Ohms.



Differential odd mode signal with 2 (i.e. balanced in number) adjacent grounds.

0.3mm track, 0.2mm gap. Measurement with TDR.



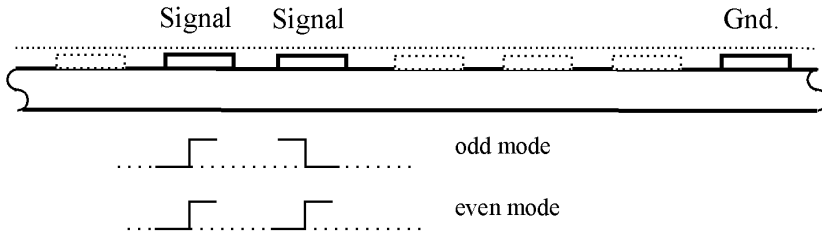
$$Z_{\text{differential odd}} = 2 \cdot Z_{\text{odd}}[\text{line1}]$$

$$= 2 \cdot 58$$

$$Z_{\text{diff}} = 116 \text{ Ohms.}$$

Differential odd mode signal with 1 ground spaced a distance of 4 tracks away.

0.3mm track, 0.2mm gap. Measurement with TDR.

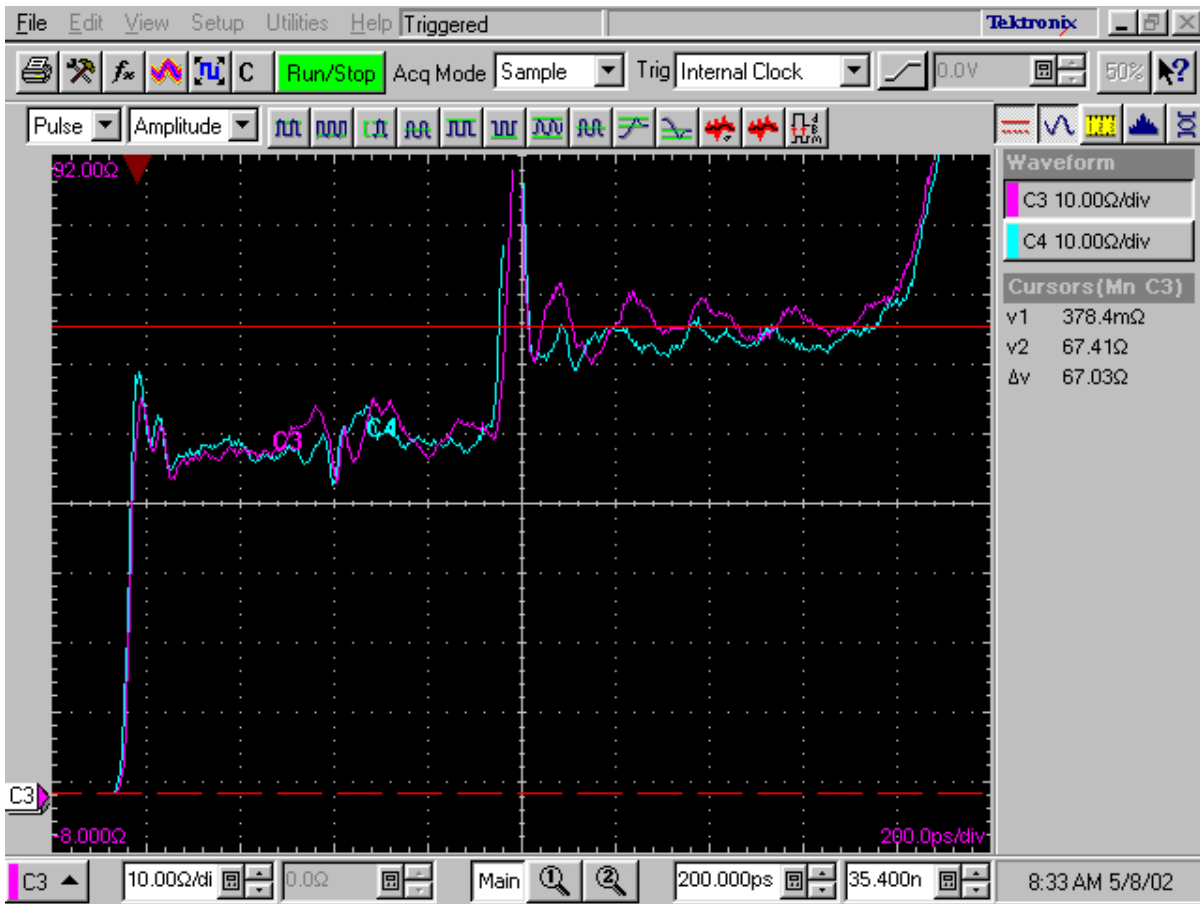
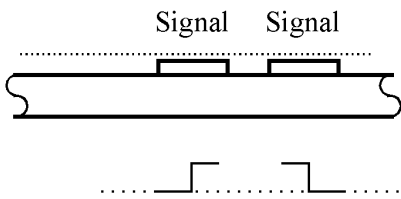


$$Z_{\text{differential odd}} = 2 * Z_{\text{odd}}[\text{line1}]$$

$$= 2 * 64$$

$$Z_{\text{diff}} = 128 \text{ Ohms.}$$

Differential odd mode signal with no ground.
 0.3mm track, 0.2mm gap. Measurement with TDR.



$$Z_{\text{differential odd}} = 2 * Z_{\text{odd}}[\text{line1}]$$

$$= 2 * 67$$

$$Z_{\text{diff}} = 134 \text{ Ohms.}$$